



INSTALLATION INSTRUCTIONS

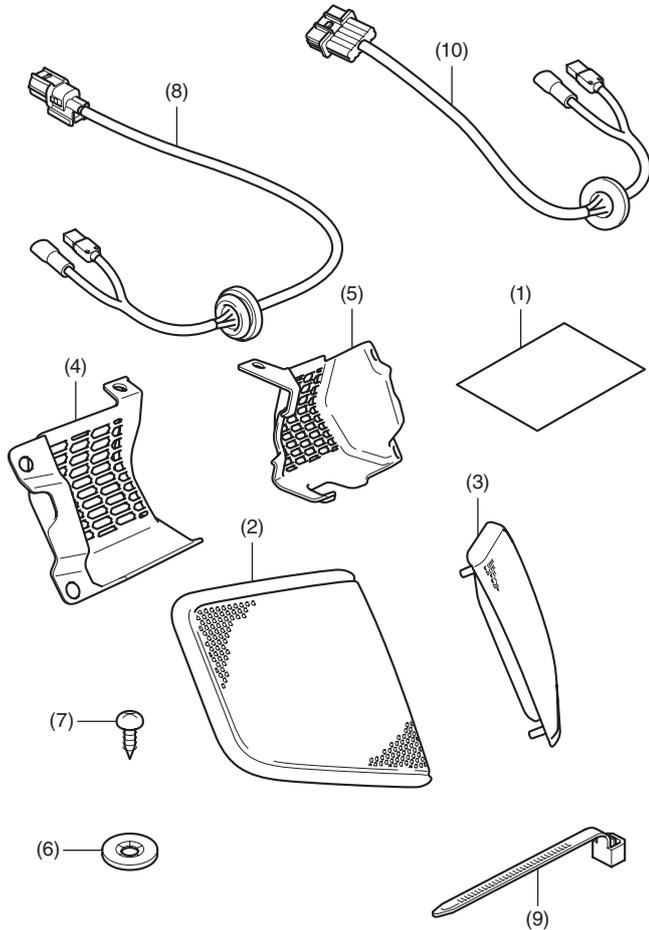
Accessory
SPEAKER REAR ATTACHMENT
P/N 08B71-MKC-A00

Application
GL1800B/BD

Publication No.
MII
Issue Date
January 2021

Honda Dealer: Please give a copy of these instructions to your customer.

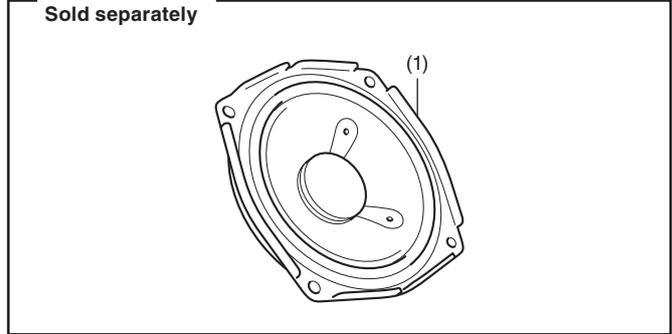
PARTS LIST



No.	Description	Qty
(1)	Installation Instructions URL	1
(2)	Speaker right grill	1
(3)	Speaker left grill	1
(4)	Speaker right cover	1
(5)	Speaker left cover	1
(6)	Speed nut	9
(7)	5 mm screw	7
(8)	Right sub harness	1
(9)	Wire tie	4
(10)	Left sub harness	1

SPEAKER REAR

Sold separately



No.	Description	Qty
(1)	Speaker	2

TOOLS AND SUPPLIES REQUIRED

- Phillips® screwdriver
- Nippers
- Electric drill
- Drill bit (4 and 10 mm)
- File
- Synthetic detergent solution
(Water : Synthetic detergent / 100 : 1)
- Shop towel
- Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N-m	kgf-m	lbf-ft
5 mm screw	4.2	0.4	3.1

INSTALLATION

▲ CAUTION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

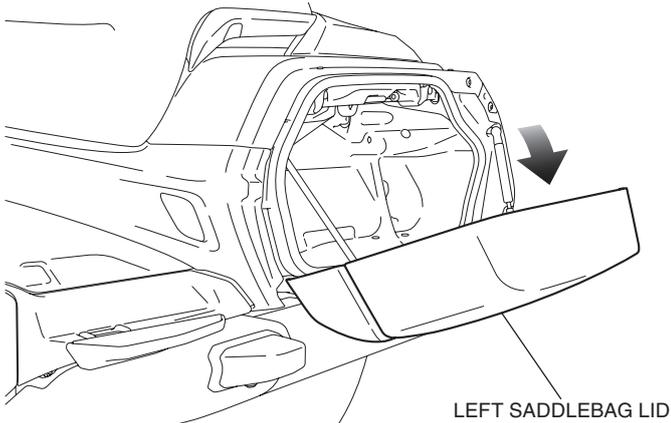
NOTE:

- Disconnect the negative (-) cable from the battery before installing this accessory.
- The memories of the clock will be erased when you disconnect the battery. Reset the memories after reconnecting the battery.
- Reinstall the removed parts on the motorcycle and make sure that the wires and harnesses are not pinched.
- Trim the excess ends off the wire ties after attaching them to the wire harnesses. Do not allow the cut part of the wire tie to interfere with another harness or brake hose.

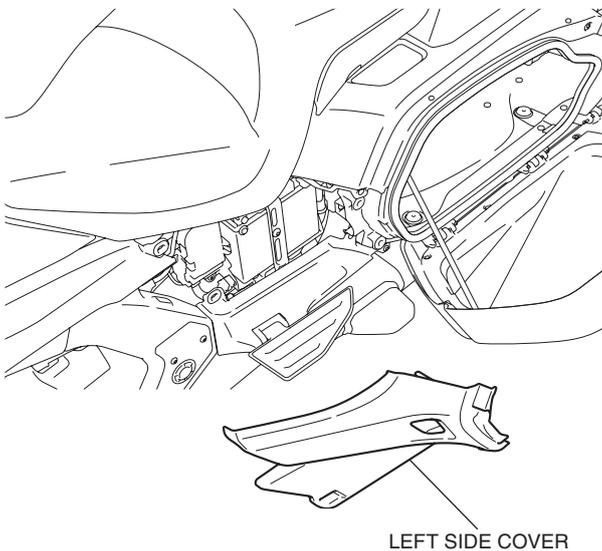
1. Open the left saddlebag lid as shown.

- Repeat on the right side.

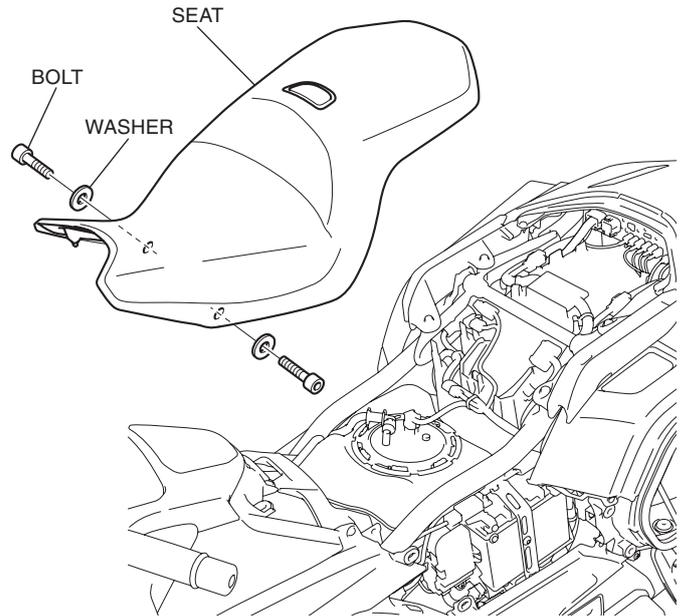
<Left side>



2. Remove the left side cover as shown, and disconnect the negative (-) cable of the battery.

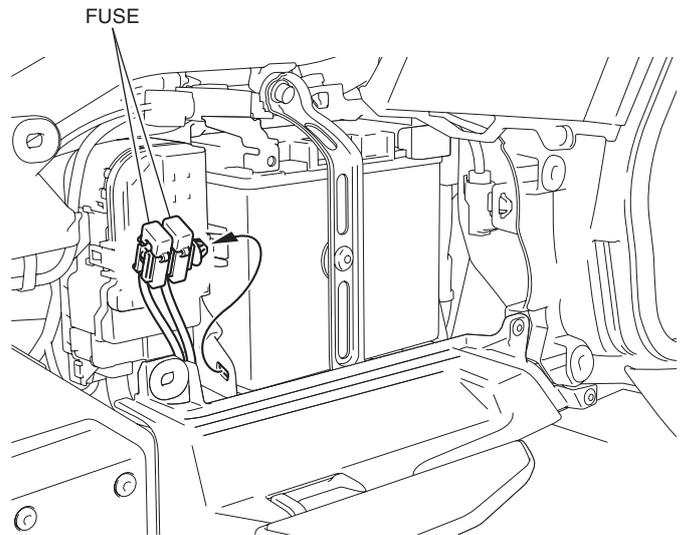


3. Remove the right side cover in the same manner as the left side.
4. Remove the seat as shown.

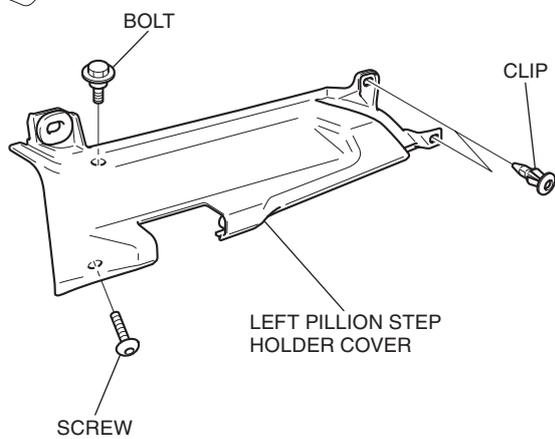
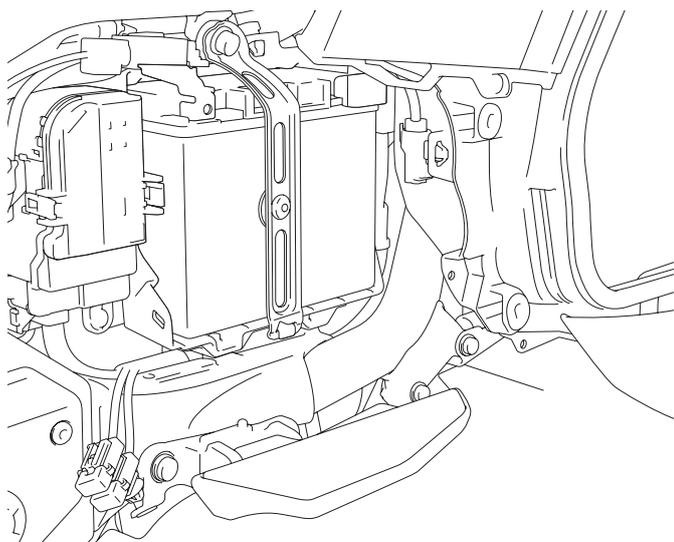


5. Remove the fuses as shown.

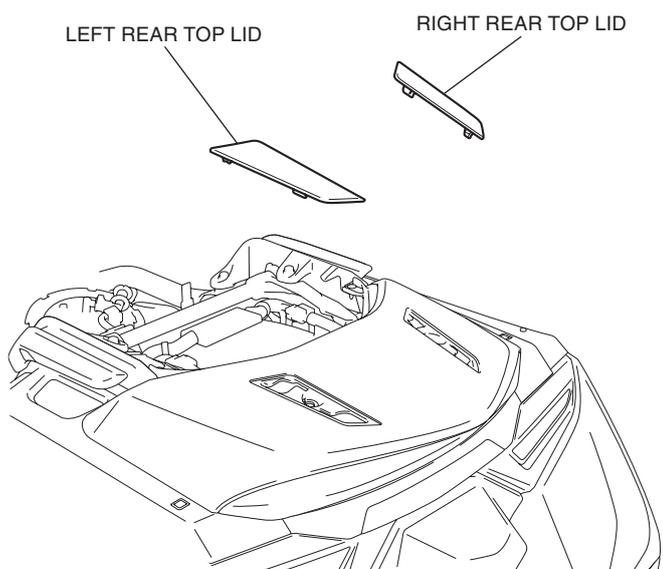
<Left side>



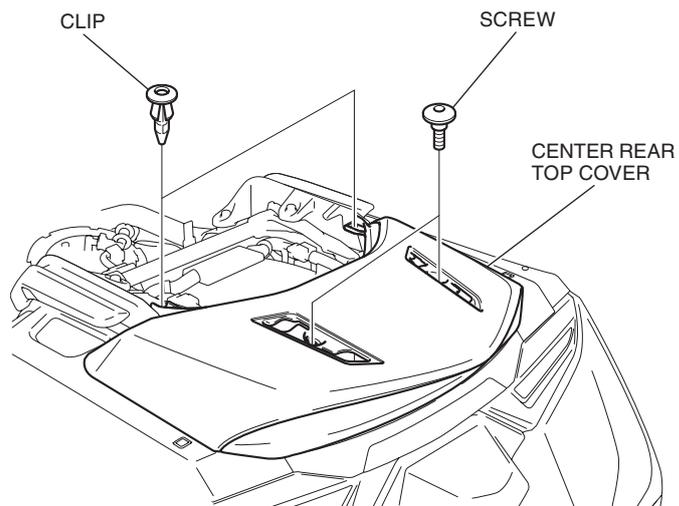
6. Remove the left pillion step holder cover as shown.
- Repeat on the right side.



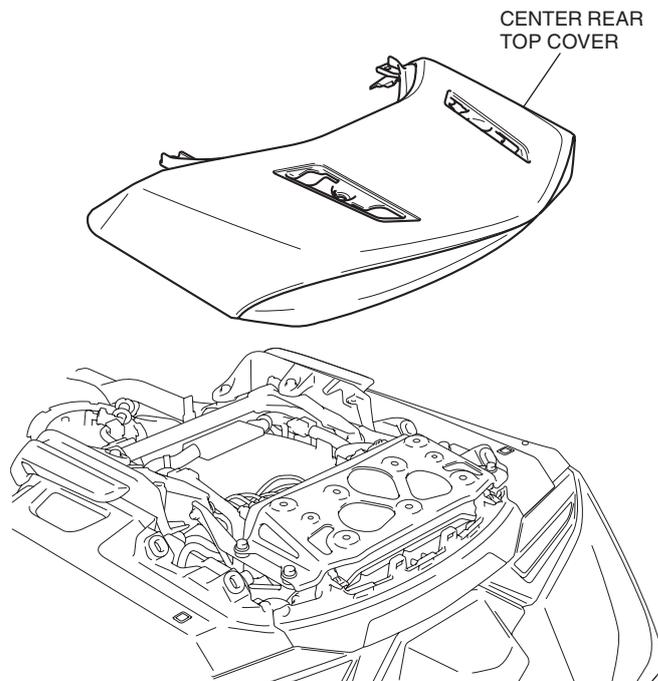
7. Remove the right and left rear top lid as shown.



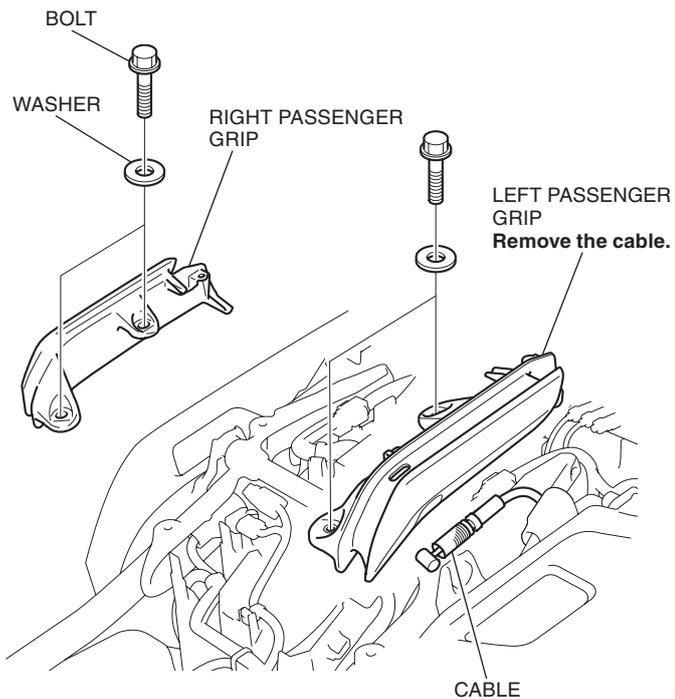
8. Remove the parts as shown.



9. Remove the center rear top cover as shown.

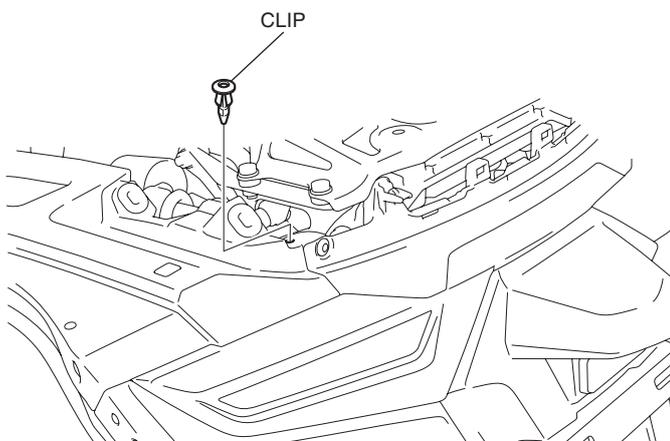


10. Remove the right and left passenger grip as shown.

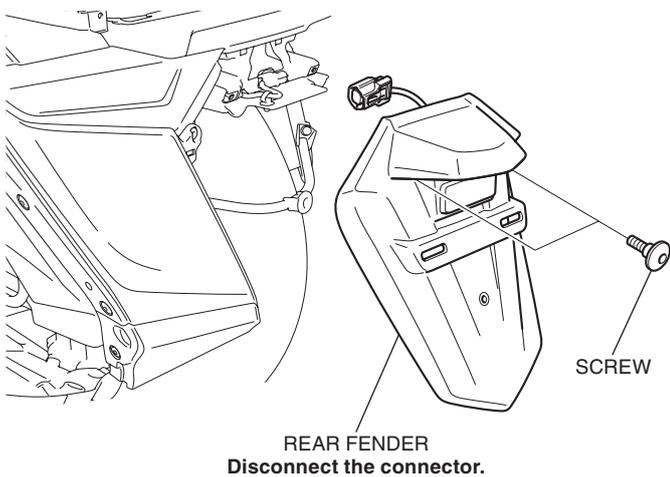


11. Remove the clip as shown.
 • Repeat on the right side.

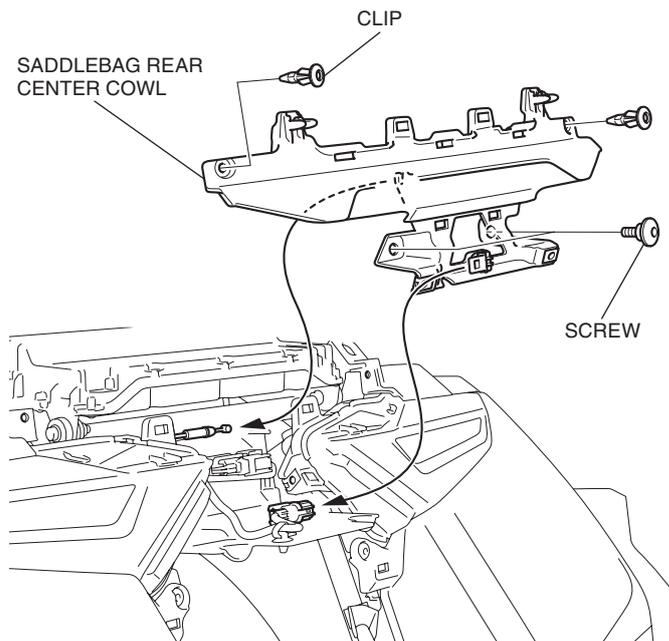
<Left side>



12. Remove the rear fender as shown.

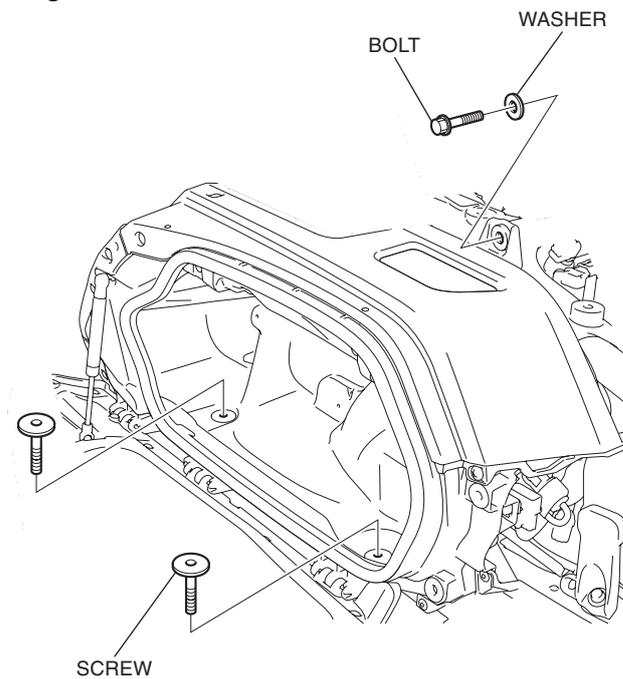


13. Remove the saddlebag rear center cowl as shown.



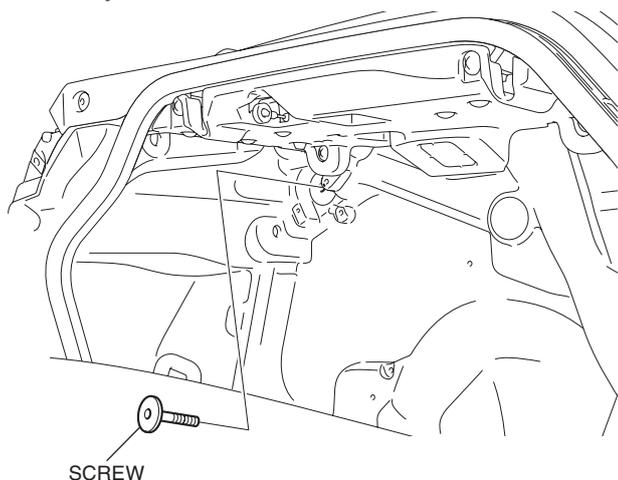
14. Remove the parts as shown.
 • Repeat on the left side.

<Right side>

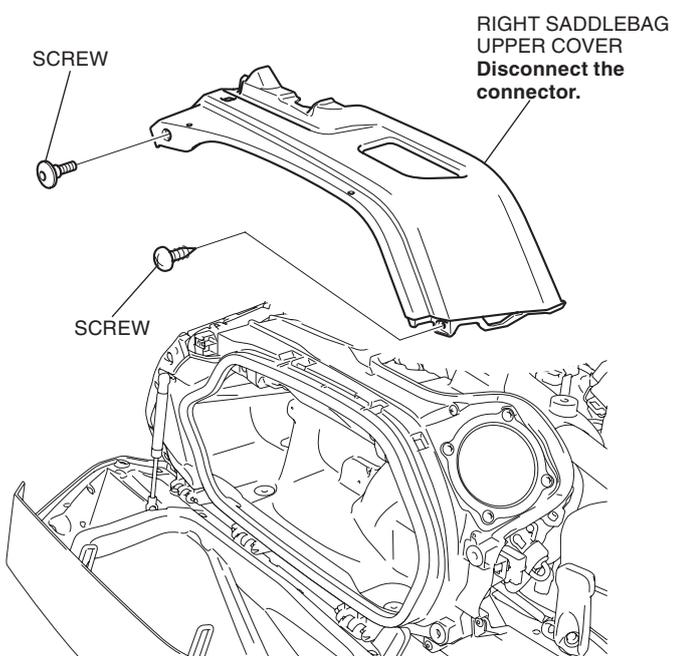


15. Remove the screw as shown.

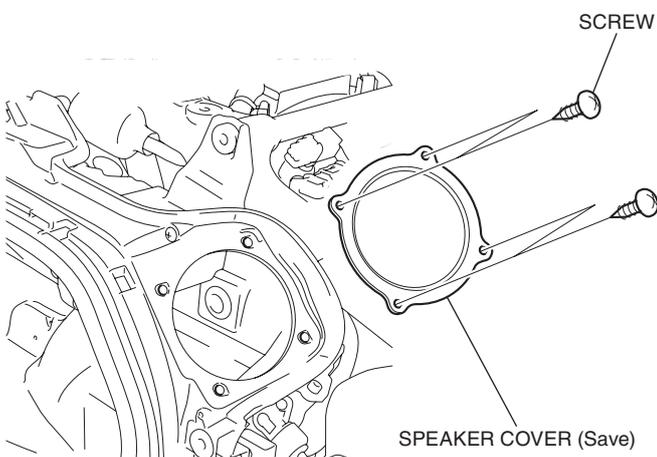
- Repeat on the left side.



16. Remove the right saddlebag upper cover as shown.



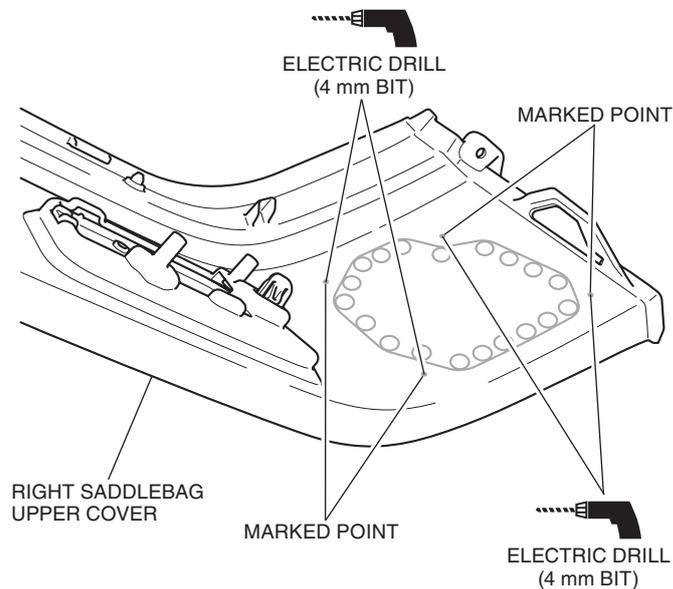
17. Remove the speaker cover as shown.



18. Remove the left saddlebag upper cover and speaker cover in the same manner as the right side.

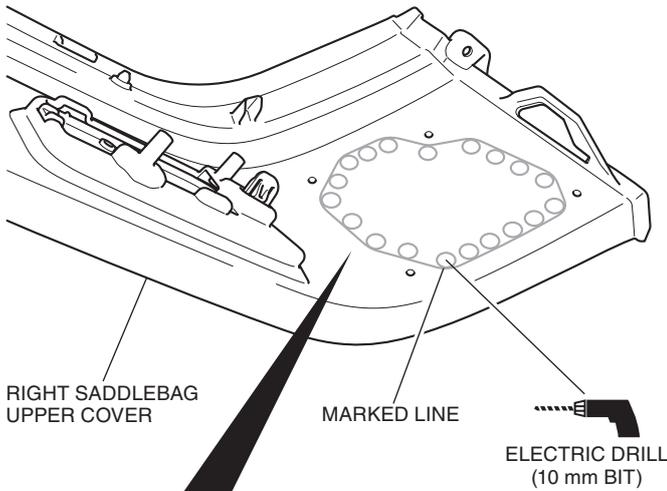
19. Drill at the marked points of the right saddlebag upper cover as shown.

- Remove the any burrs from the edge of the hole.

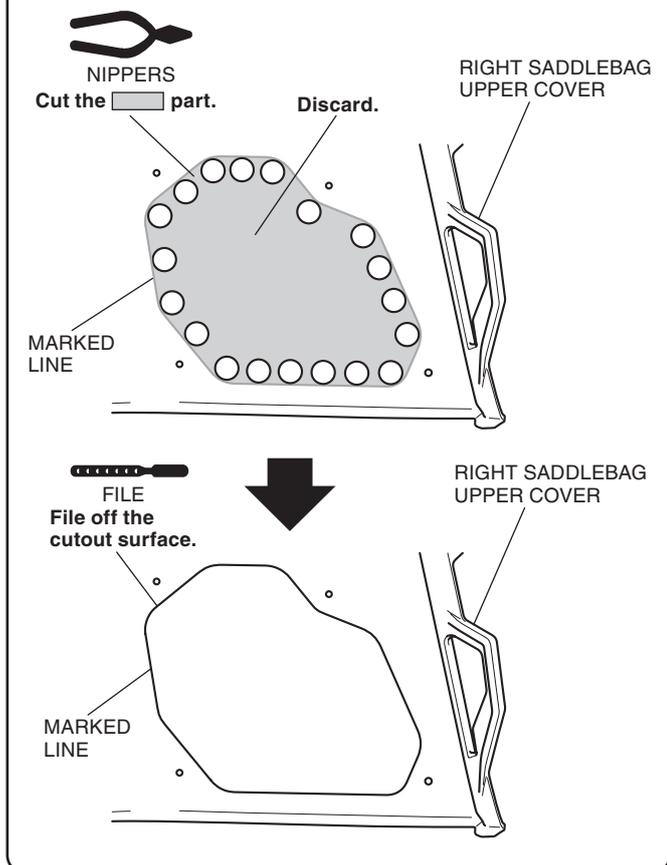


20. Drill at the marked lines of the right saddlebag upper cover as shown.

- Drill holes at the center of the marked lines.

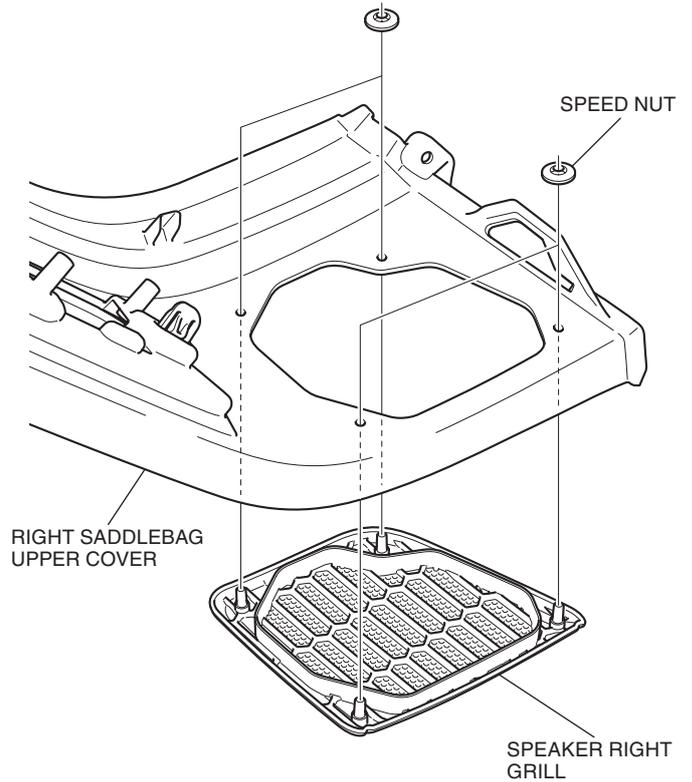


After cutting, finish with a file.



21. Cut the left saddlebag upper cover in the same manner as the right side.

22. Install the speaker right grill as shown.

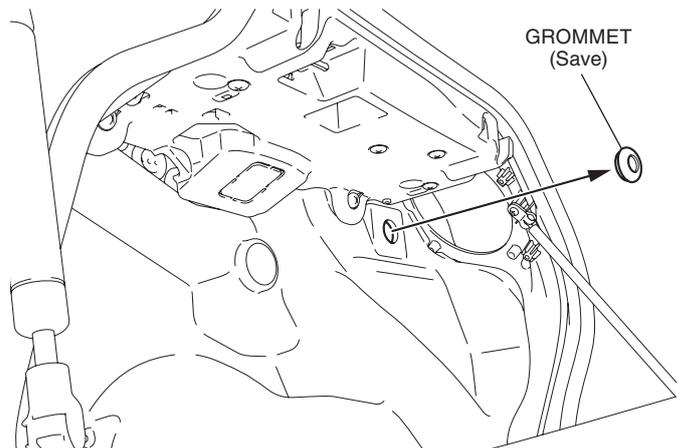


23. Install the speaker left grill in the same manner as the right side.

24. Remove the grommet as shown.

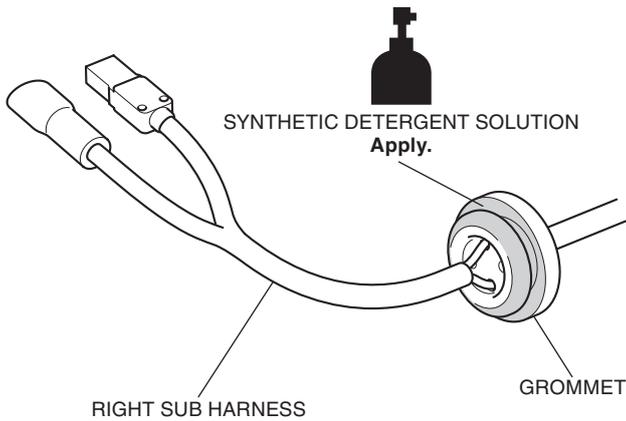
- Repeat on the left side.

<Right side>



25. Apply synthetic detergent solution to the position shown.

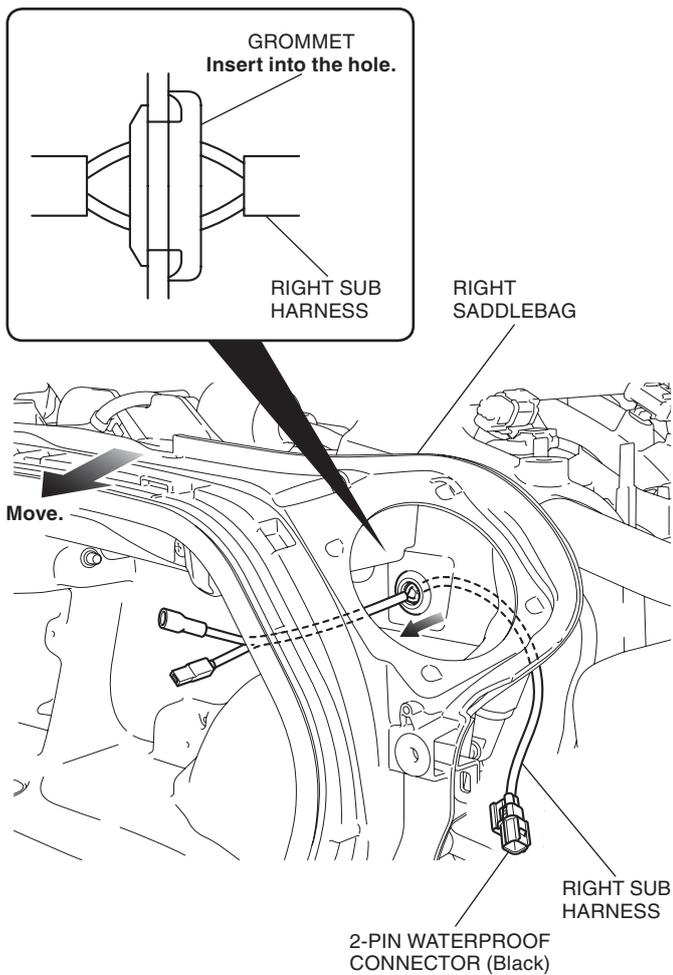
- Repeat on the left side.



26. Move the right saddlebag and route the right sub harness as shown.

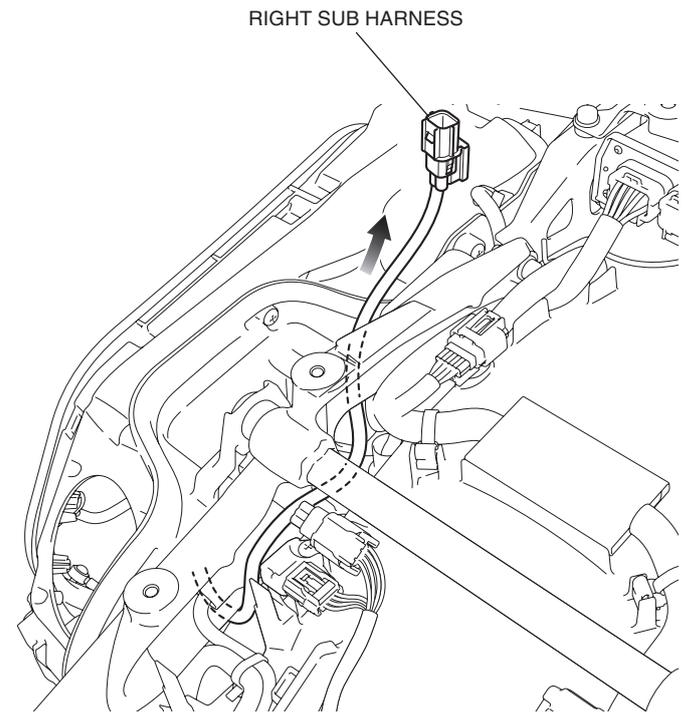
- Repeat on the left side.

<Right side>



27. Route the right sub harness as shown.

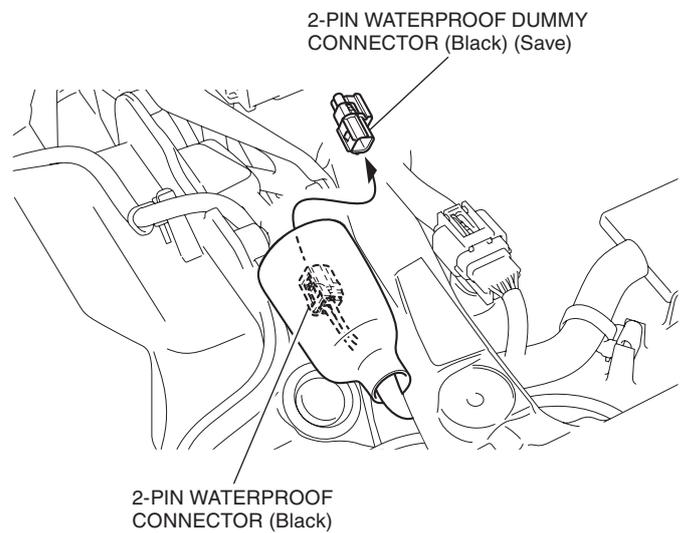
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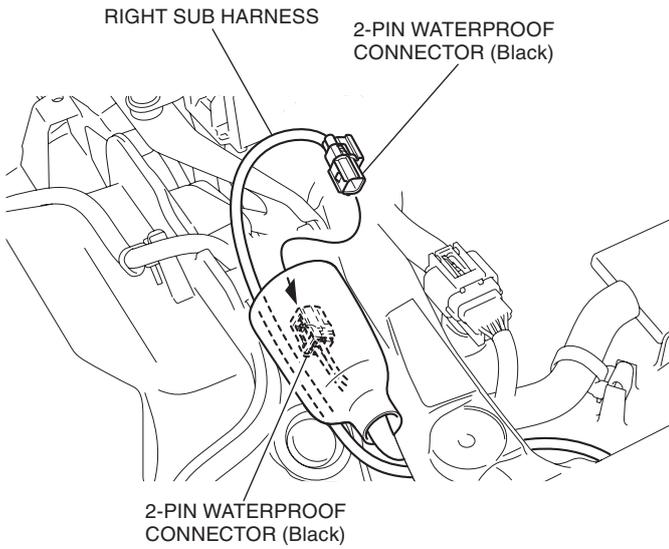
28. Install the right saddlebag in the reverse order of removal.

29. Remove the dummy connector as shown.

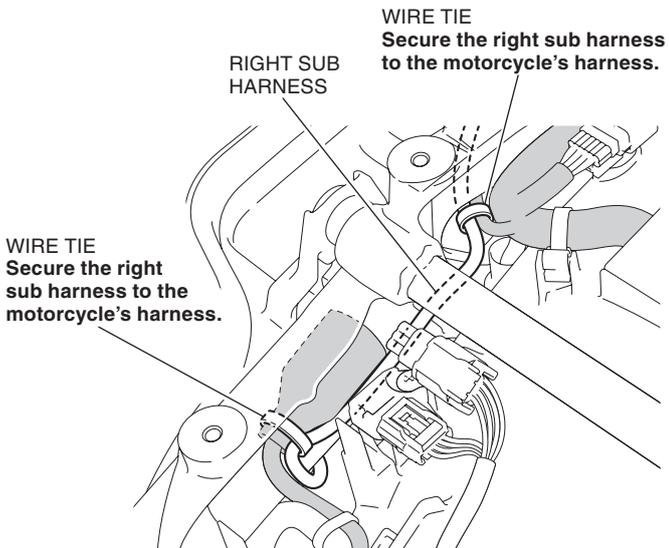
<Right side>



30. Connect the right sub harness as shown.

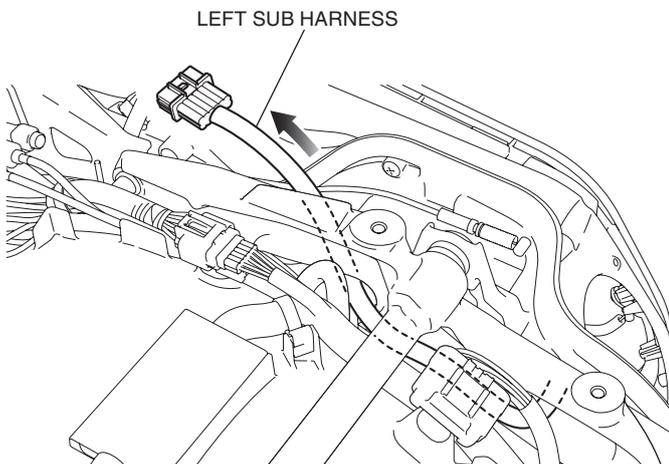


31. Secure the right sub harness with the wire ties as shown.



32. Route the left sub harness as shown.

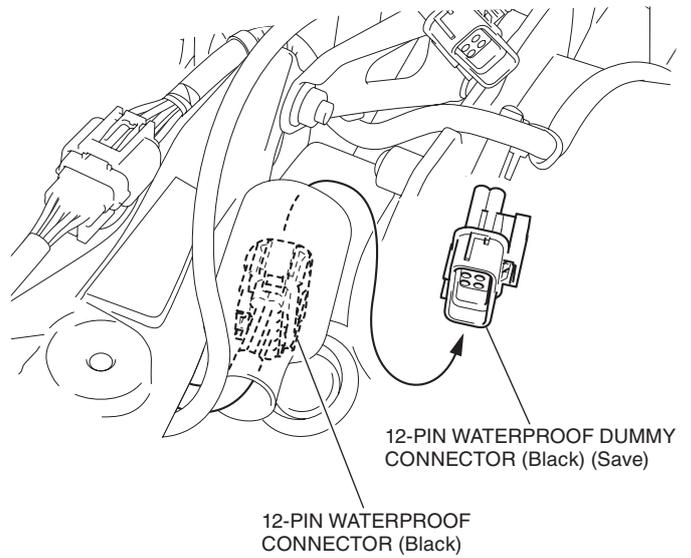
<Left side>



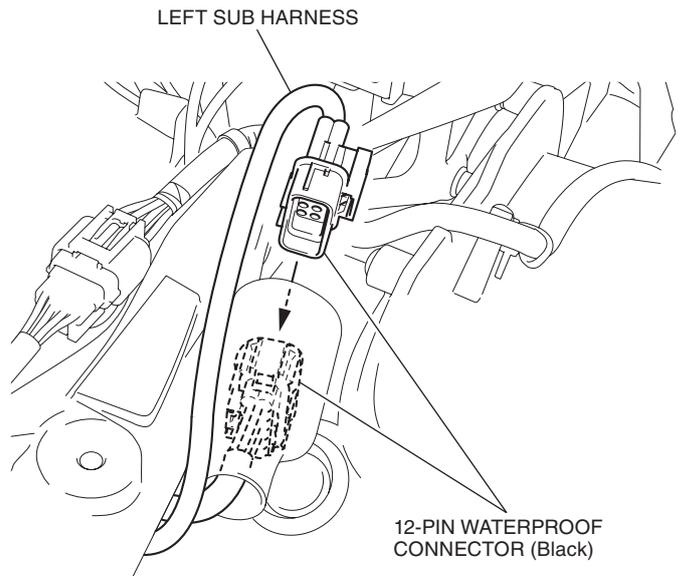
33. Install the left saddlebag in the reverse order of removal.

34. Remove the dummy connector as shown.

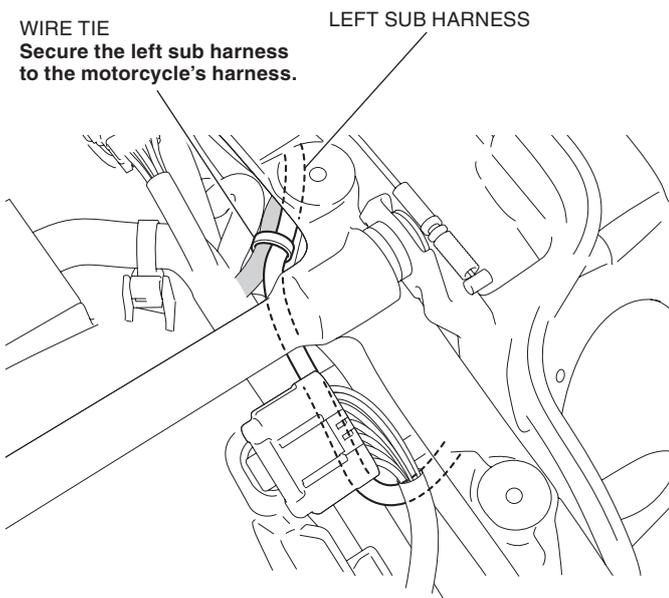
<Left side>



35. Connect the left sub harness as shown.

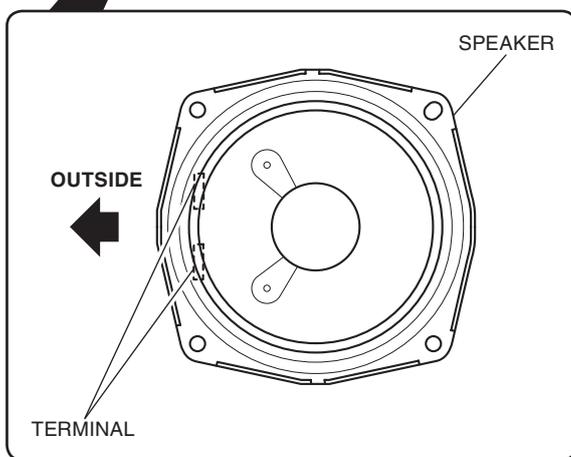
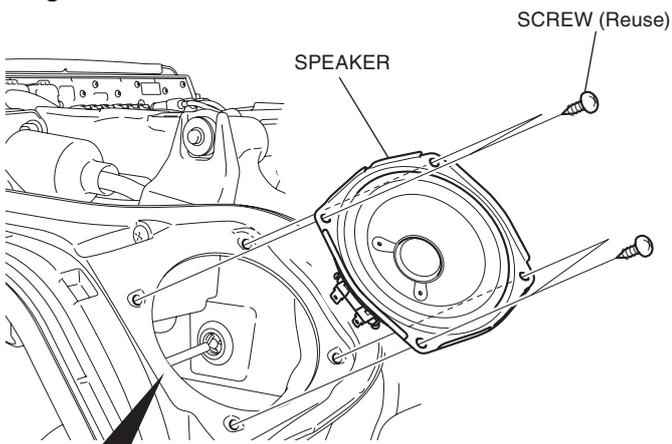


36. Secure the left sub harness with the wire tie as shown.

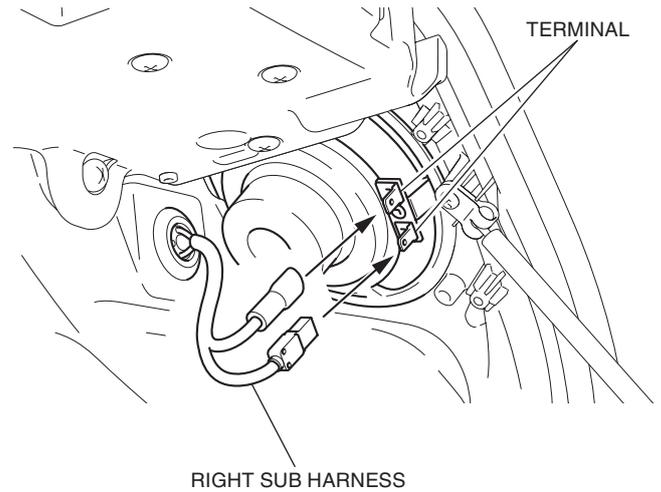


37. Install the speaker as shown.

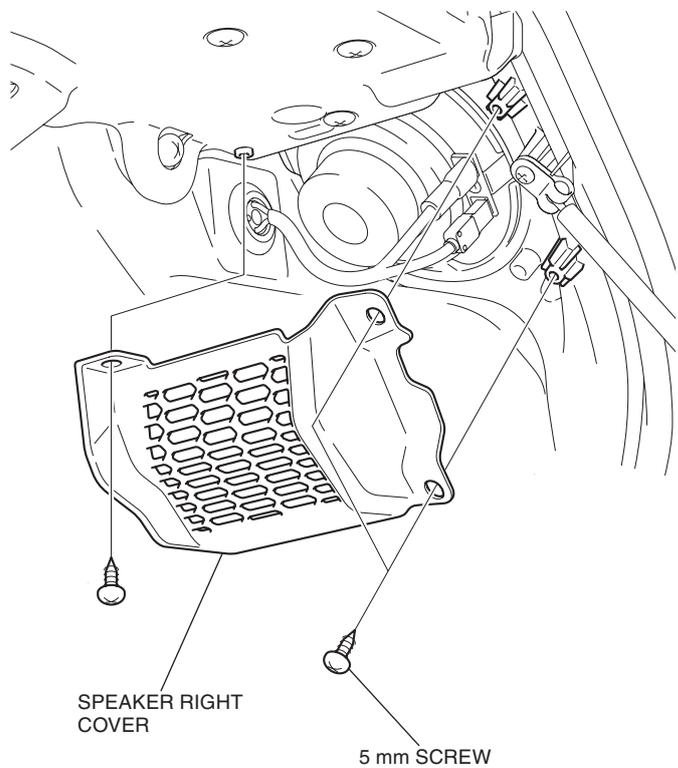
<Right side>



38. Connect the right sub harness as shown.



39. Install the speaker right cover as shown.



40. Install the left side speaker and speaker left cover in the same manner as the right side.
41. Install the motorcycle's parts in the reverse order of removal.
- Confirm that any wire harness is not caught or too tight.
42. Check the speaker, headlight and the other lights for proper operation.