



# INSTALLATION INSTRUCTIONS

Accessory

DCT PEDAL SHIFT  
P/N 08U71-MKC-A00

Application

GL1800BD/D/DA

Publication No.

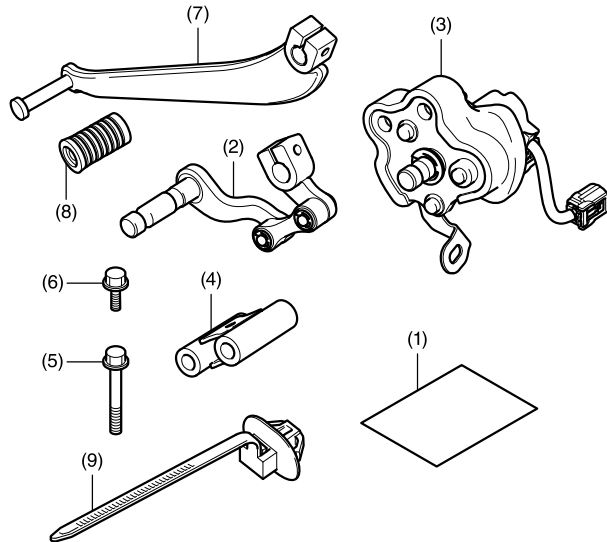
MII

Issue Date

September 2017

Honda Dealer: Please give a copy of these instructions to your customer.

## PARTS LIST



No.	Description	Qty
(1)	Installation Instructions URL	1
(2)	Gear change arm	1
(3)	Gear change switch	1
(4)	Collar	1
(5)	8 mm flange bolt	2
(6)	6 mm flange bolt	2
(7)	Gear change pedal	1
(8)	Rubber	1
(9)	Clip band	1

## TOOLS AND SUPPLIES REQUIRED

Socket (10 and 12 mm)

Ratchet

Nippers

Marker

Grease

Scale

Torque wrench

## TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N·m	kgf·m	lbf·ft
6 mm flange bolt	12	1.2	9
8 mm flange bolt	27	2.8	20

## INSTALLATION

### ▲ CAUTION

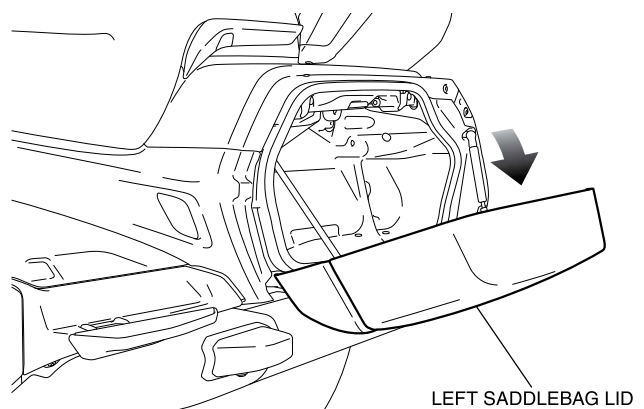
- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

### NOTE:

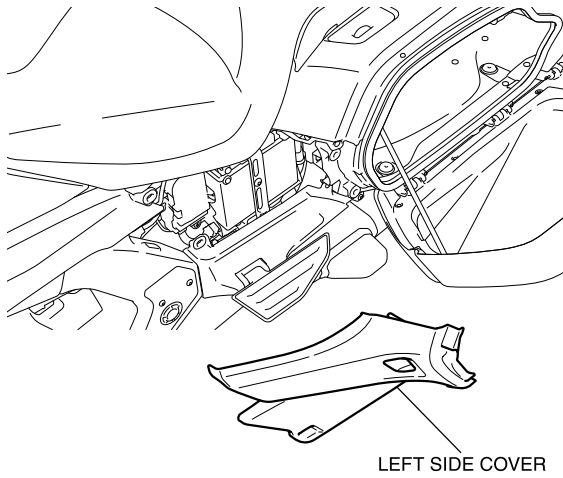
- Do not disassemble the gear change switch.
- Disconnect the negative (-) cable from the battery before installing this accessory.
- The memories of the clock will be erased when you disconnect the battery. Reset the memories after reconnecting the battery.
- Trim the excess ends off the wire ties after attaching them to the wire harnesses. Do not allow the cut part of the wire tie to interfere with another harness or brake hose.
- Reinstall the removed parts on the motorcycle and make sure that the wires and harnesses are not pinched.
- Registration is necessary after installing this accessory.

- Open the left saddlebag lid as shown.

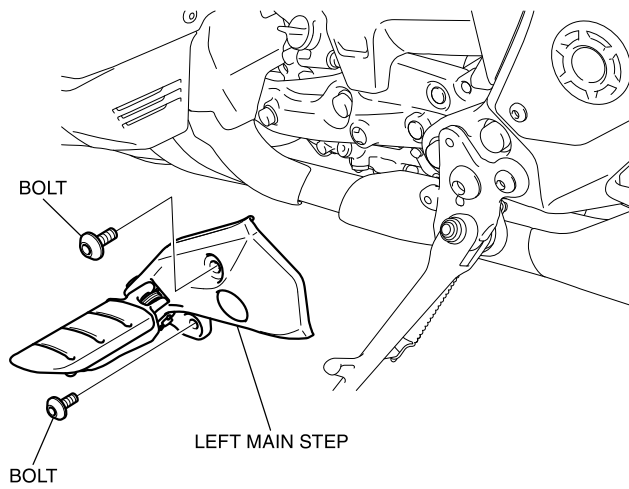
<Left side>



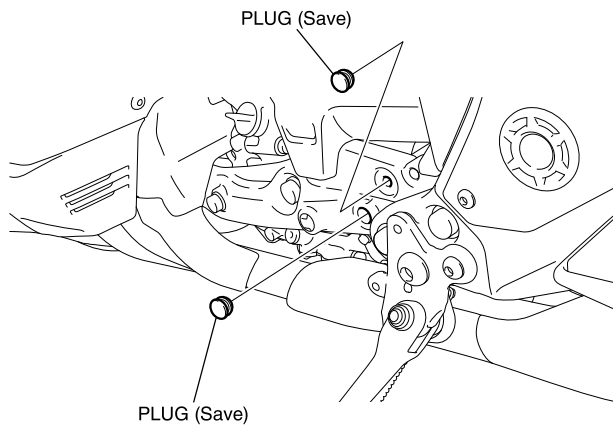
2. Remove the left side cover as shown, and disconnect the negative (-) cable of the battery.



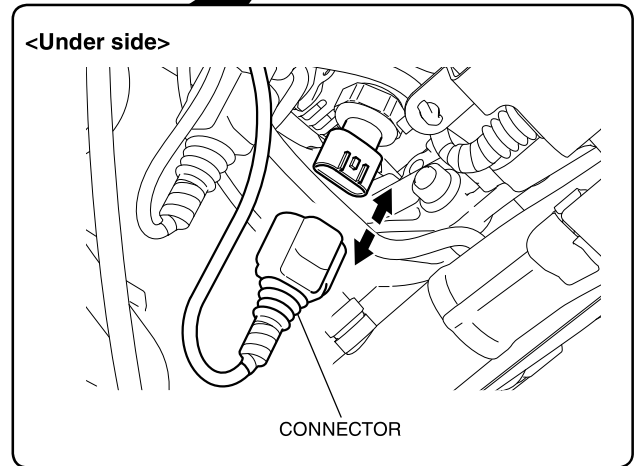
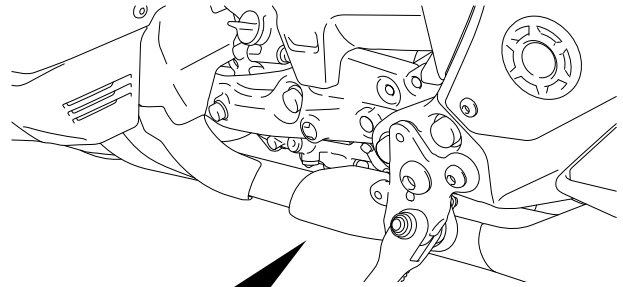
3. Remove the left main step as shown.  
<Left side>



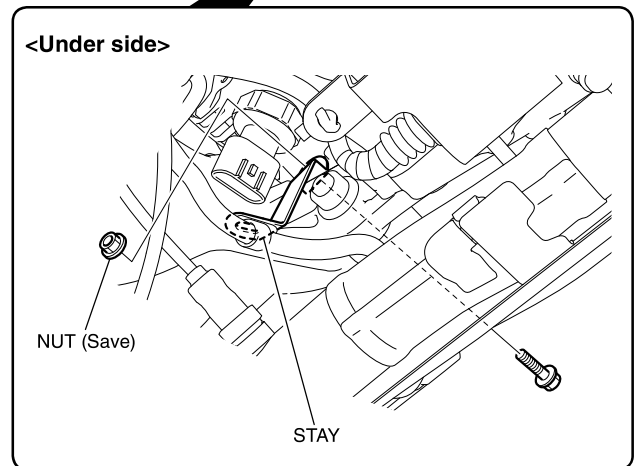
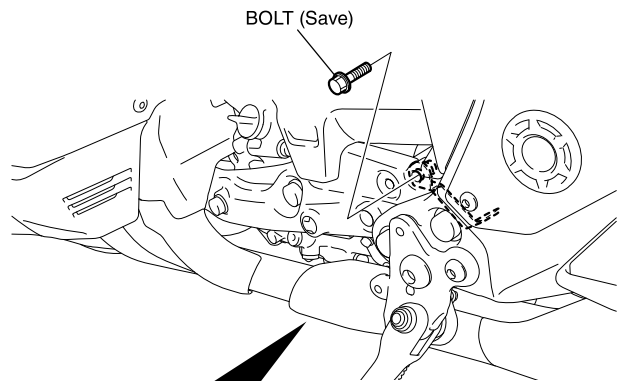
4. Remove the plugs as shown.



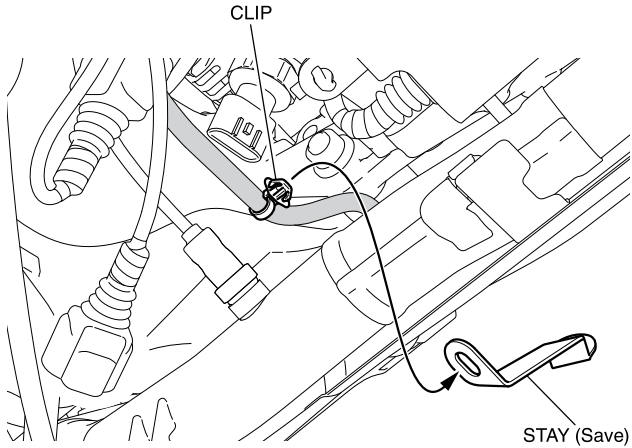
5. Disconnect the connector as shown.



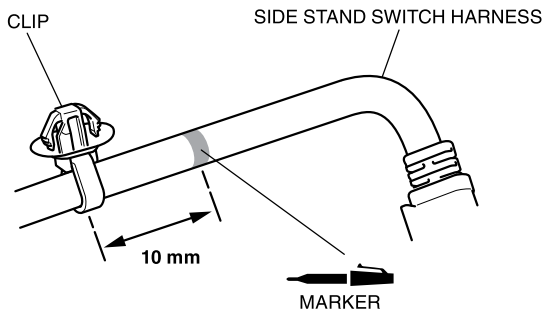
6. Remove the parts as shown.



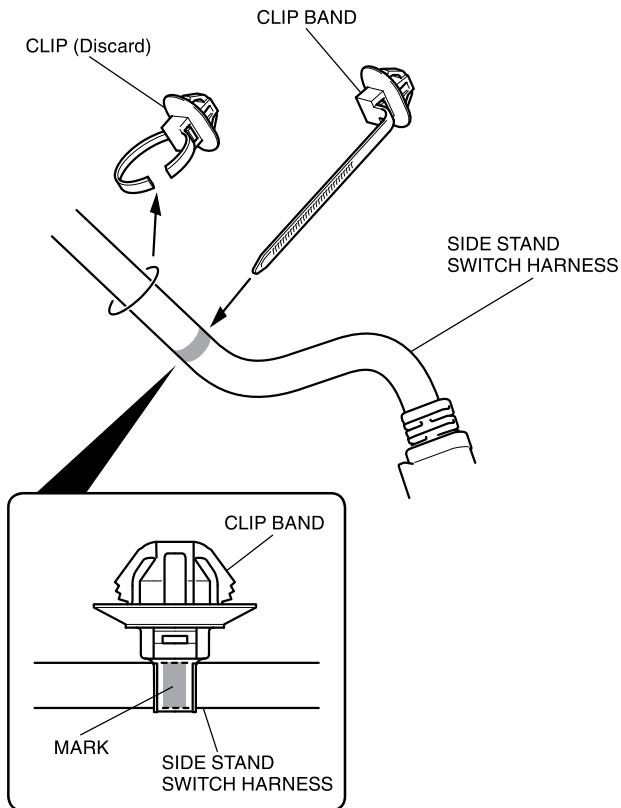
7. Remove the stay as shown.



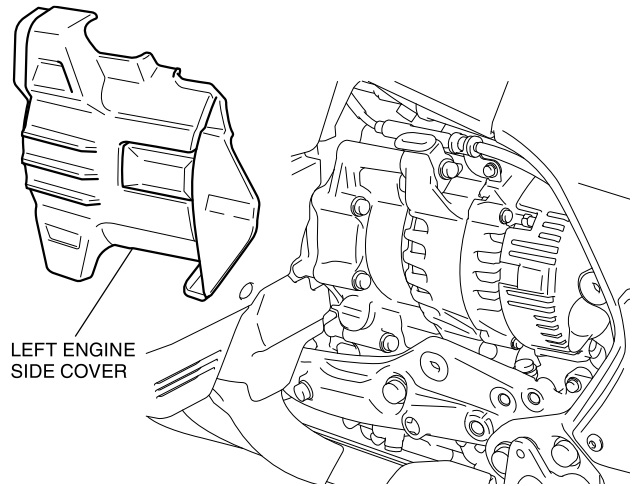
8. Mark the side stand switch harness in the position shown.



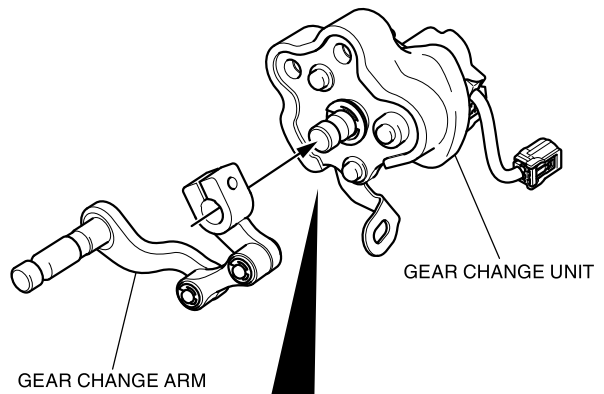
9. Remove the clip, and install the clip band as shown.



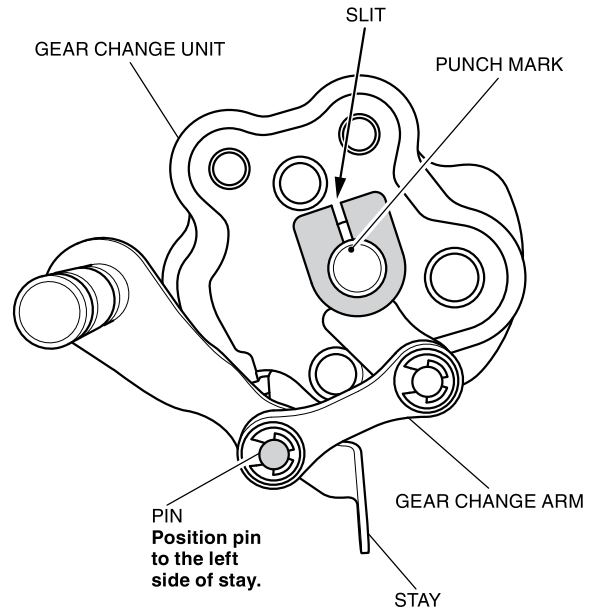
10. Remove the left engine side cover as shown.



11. Install the gear change arm as shown.

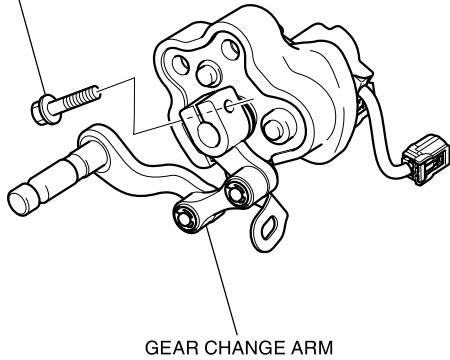


**Set the punch mark aligning with the slit of gear change arm as shown.**

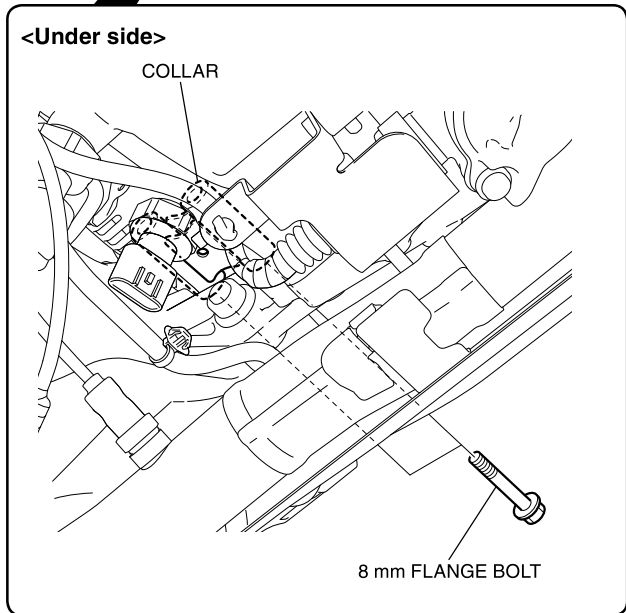
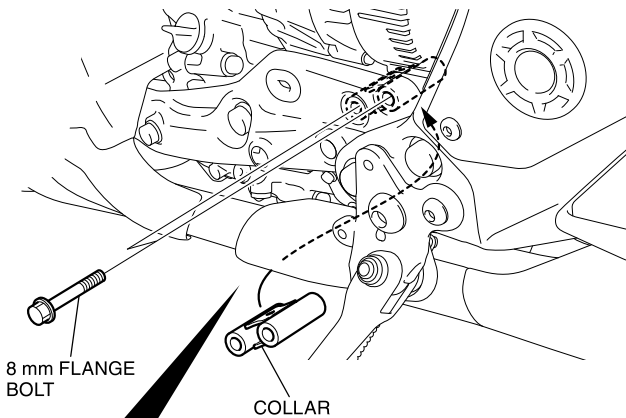


12. Install the 6 mm flange bolt as shown.

6 mm FLANGE BOLT

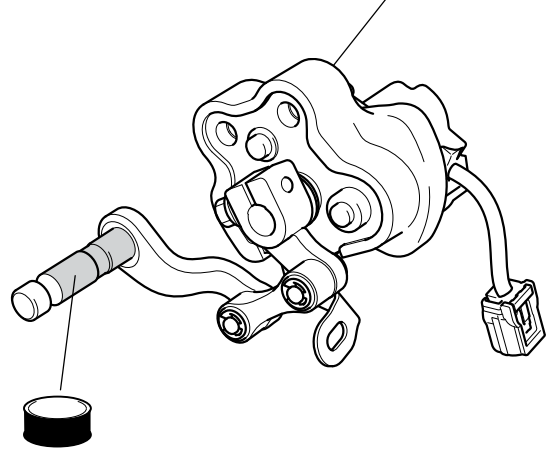


13. Temporarily install the collar as shown.



14. Apply grease to the position shown.

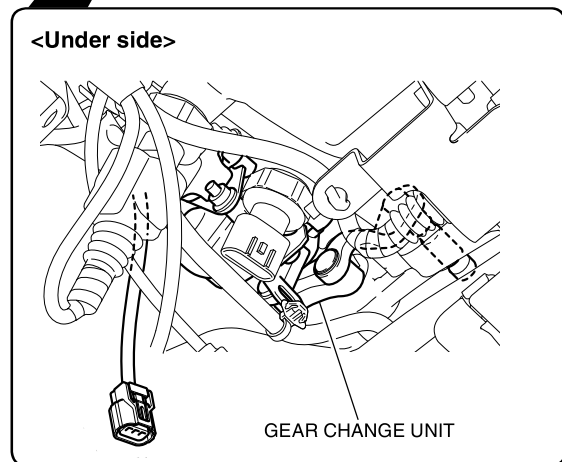
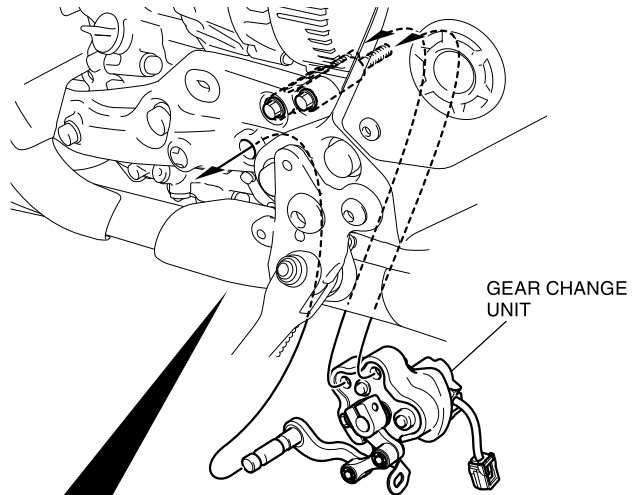
GEAR CHANGE UNIT



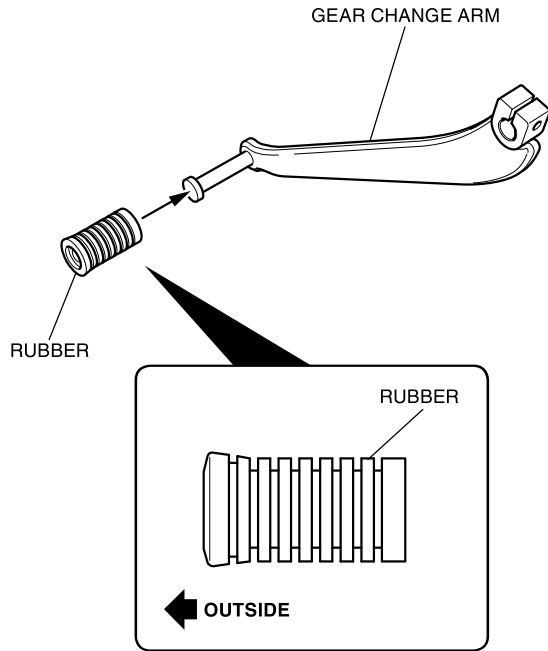
GREASE

Apply to the marked surfaces.

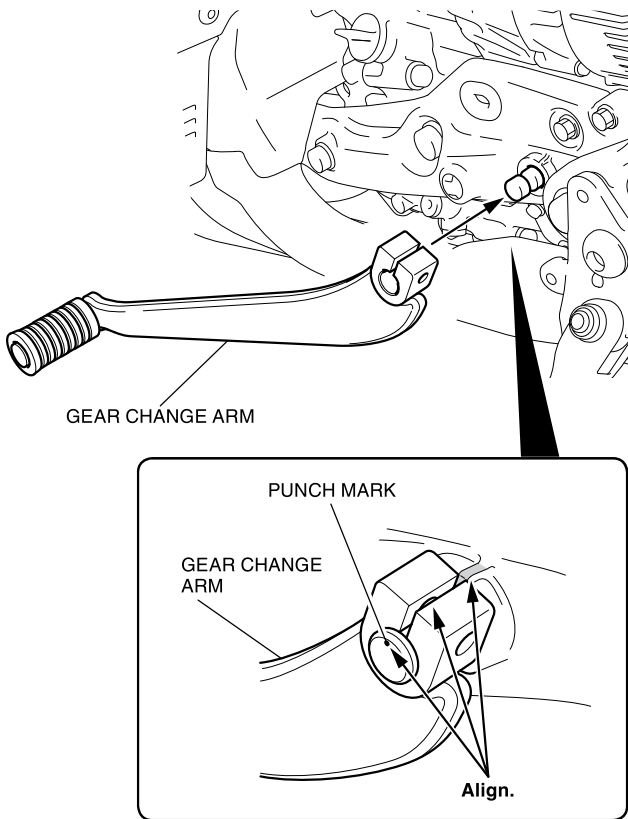
15. Loosely install the gear change unit as shown.



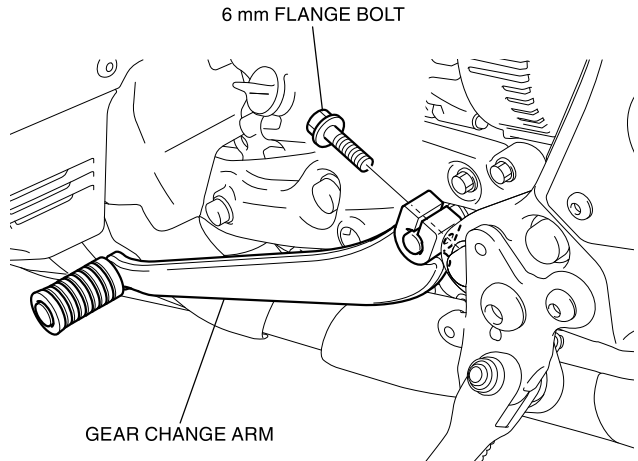
16. Install the rubber as shown.



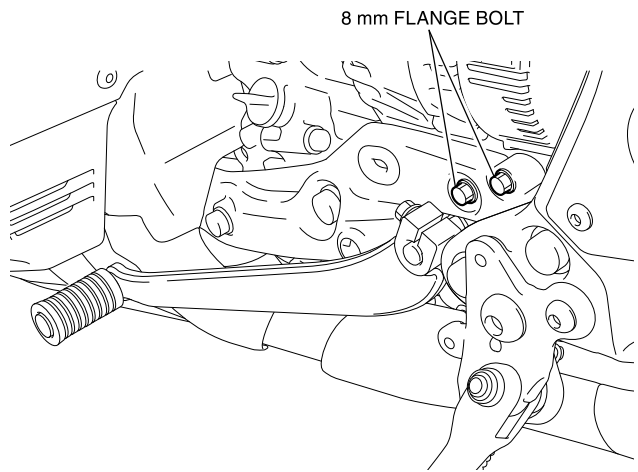
17. Install the gear change arm as shown.



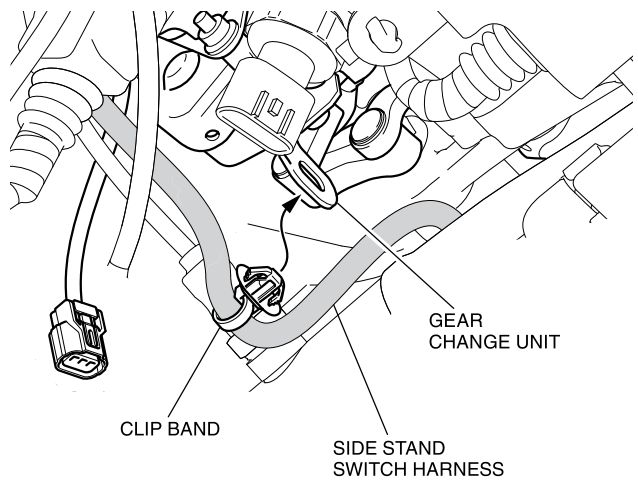
18. Install the 6 mm flange bolt as shown.



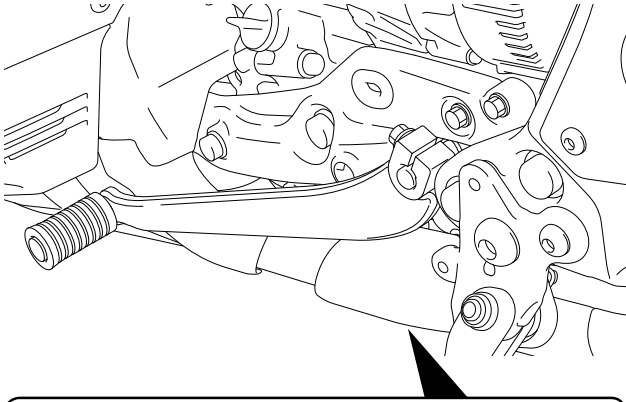
19. Tighten all temporarily installed parts securely.



20. Secure the harness as shown.

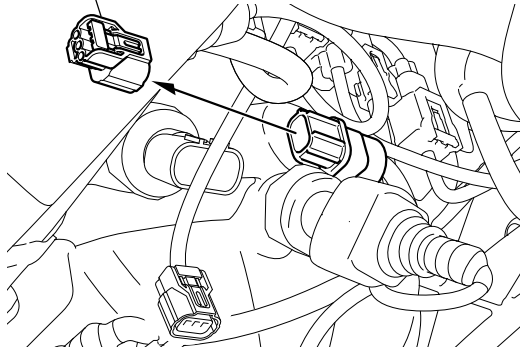


21. Remove the dummy connector as shown.



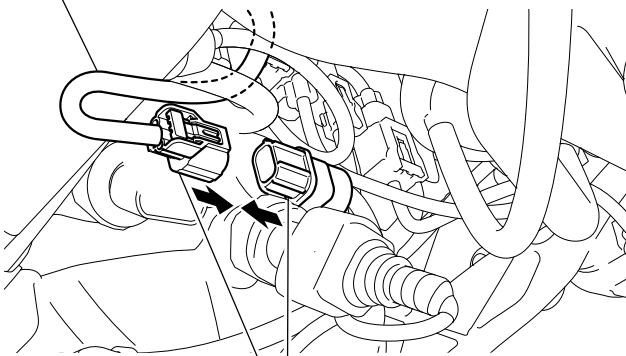
<Under side>

3-PIN WATERPROOF DUMMY  
CONNECTOR (Black) (Save)



22. Connect the gear change unit harness as shown.

GEAR CHANGE  
UNIT HARNESS



3-PIN WATERPROOF  
CONNECTOR (Black)

23. Install the motorcycle's parts in reverse order of the removal.

- **Confirm that any wire harness is not caught or too tight.**

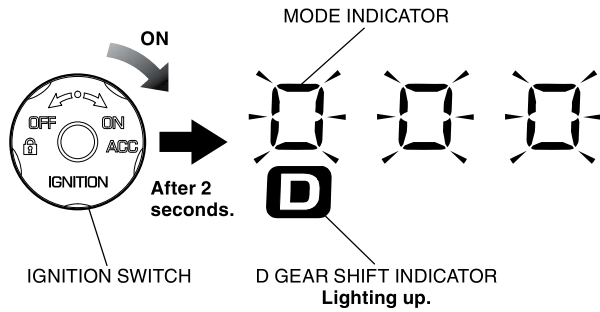
24. Register this accessory to the motorcycle with reference to the registration procedure.

25. Check the headlight and the other lights for proper operation.

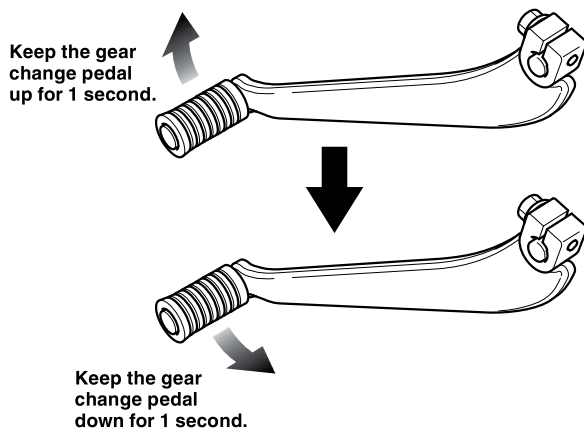
## REGISTRATION

- Check that this accessory is installed securely.

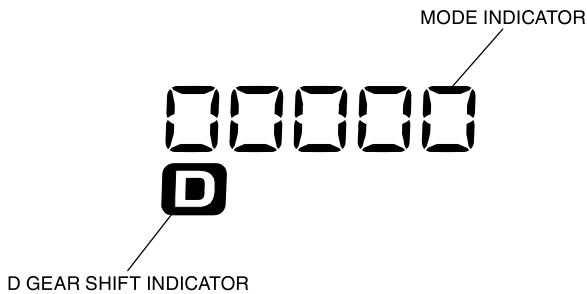
1. Turn the ignition switch to ON. Mode level indicator blink after 2 seconds.
  - **Do not start the engine at this time.**
  - **Check that the gear is in neutral.**



2. Operate the gear change pedal as shown.



3. Mode indicator lighting up after the registration is completed.



<When the gear shift indicator go off>

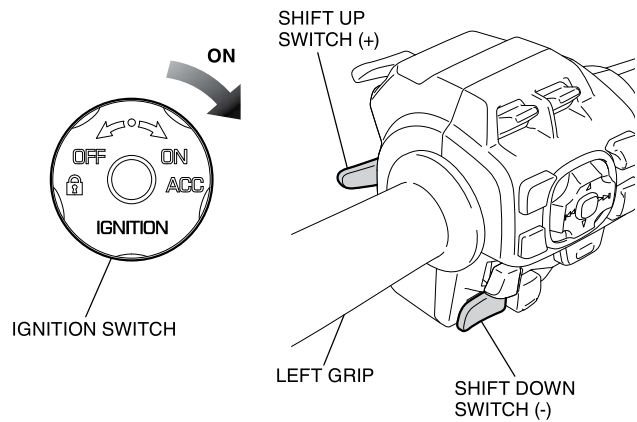
- **Registration is not completed properly. Turn the ignition switch to OFF and perform the registration procedure from step 1.**

4. Turn the ignition switch to OFF.

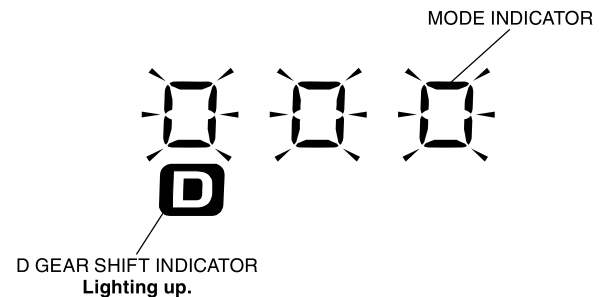
## DEREGISTRATION

- Deregistration is necessary after removing this accessory.

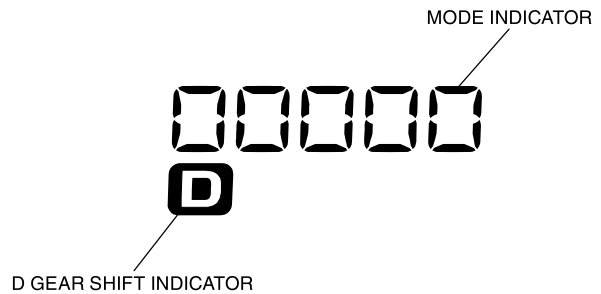
1. Remove this accessory.
2. Turn the ignition switch to ON while pressing the switch as shown.
  - **Do not start the engine at this time.**
  - **Check that the gear is in neutral.**



3. Mode indicator blink.



4. Mode indicator lighting up 5 seconds after deregistration is completed.



<When the gear shift indicator go off>

- **Deregistration is not completed properly. Turn the ignition switch to OFF and perform the deregistration procedure from step 2.**

5. Turn the ignition switch to OFF.