



# INSTALLATION INSTRUCTIONS

Accessory

FRONT BUMPER CANADA  
P/N 08P70-HL4-CK0

Application

SXS1000M3P/M3D/M3LS/  
M5P/M5D/M5LS

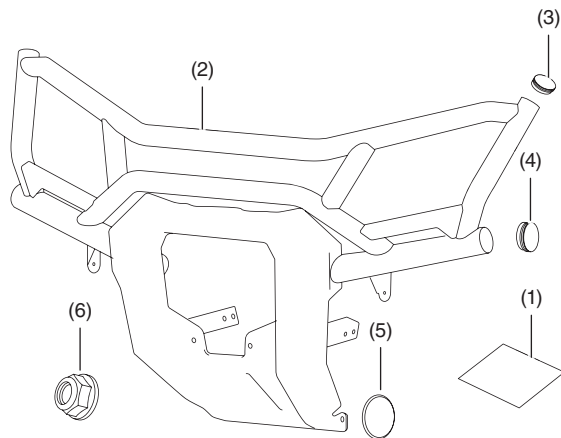
Publication No.

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April 2022

## PARTS LIST



| No. | Description                  | Qty |
|-----|------------------------------|-----|
| (1) | Installation Instruction URL | 1   |
| (2) | Accessory Front bumper       | 1   |
| (3) | 1-3/4" Cap                   | 2   |
| (4) | 2-1/4" Cap                   | 2   |
| (5) | Amber reflector              | 2   |
| (6) | 6 mm nut                     | 2   |

## TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values.

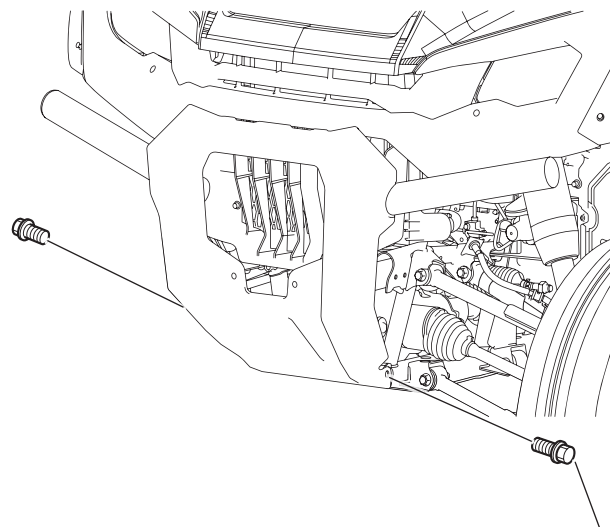
| Item              | N·m | kgf·m | lbf·ft |
|-------------------|-----|-------|--------|
| 8 mm flange bolt  | 36  | 3.6   | 26     |
| 10 mm flange bolt | 34  | 3.5   | 25     |
| 6 mm nut          | 1.5 | .15   | 1.1    |

## INSTALLATION

### ⚠ CAUTION

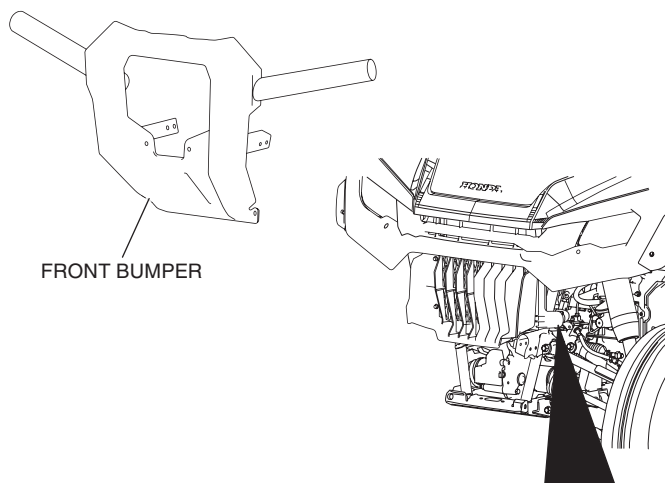
- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

- Remove the vehicle's factory parts as shown.

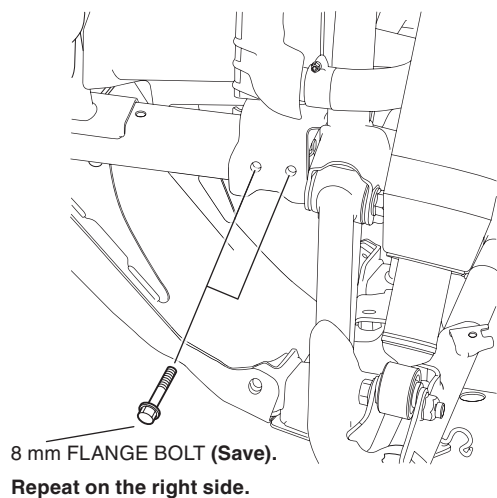


10 mm FLANGE BOLT (Save).

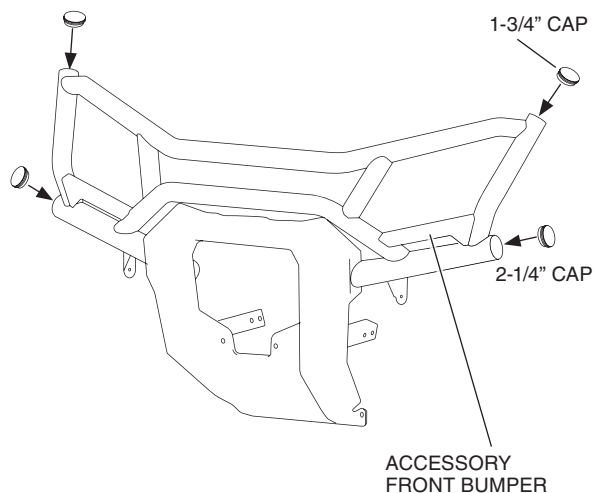
2. Remove the front bumper as shown.



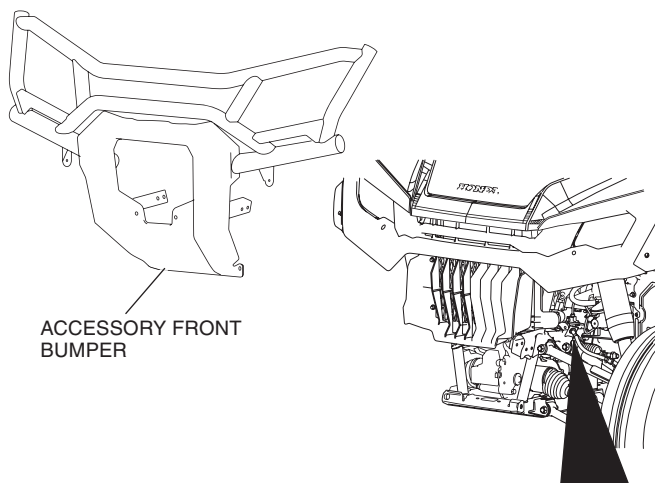
Remove the bolts as shown.



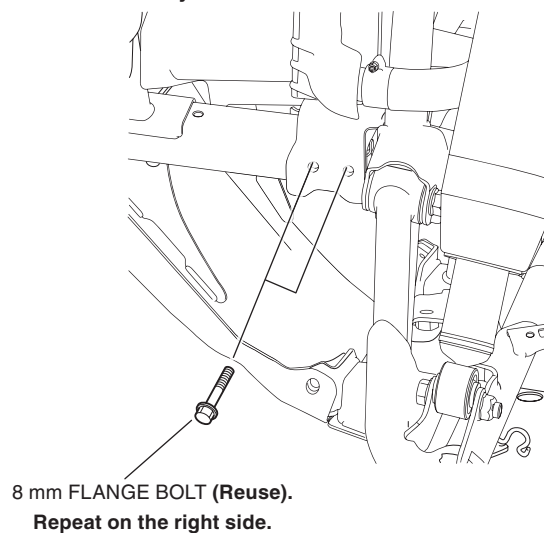
3. Install the caps as shown.



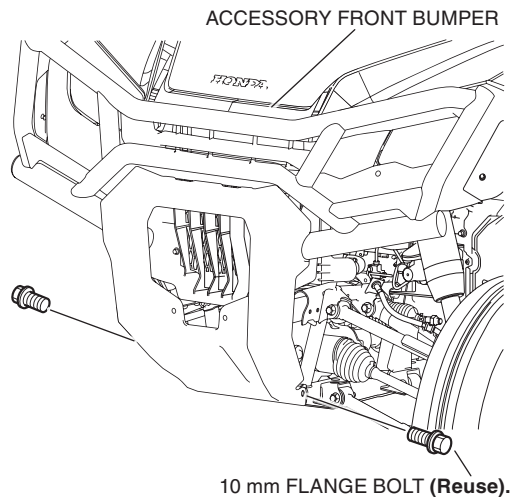
4. Loosely install the accessory front bumper as shown.



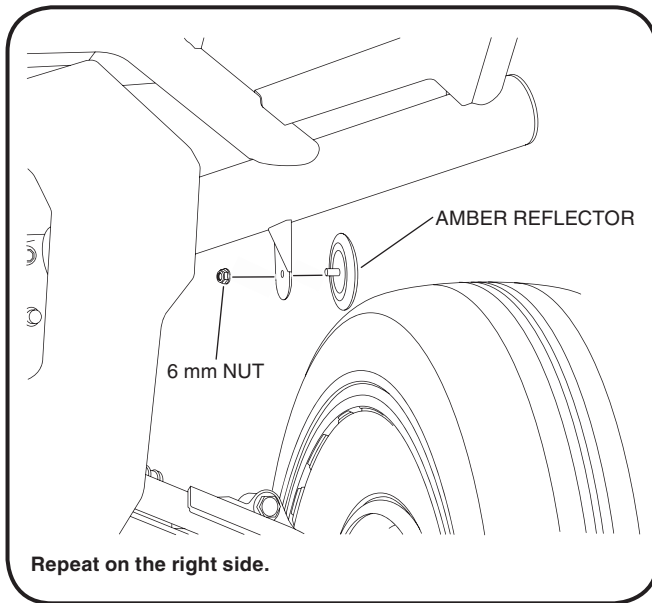
Loosely install the bolts as shown.



5. Loosely install the parts as shown.



6. Install reflectors to accessory bumper as shown.



7. Tighten the loosely installed hardware to the values specified in the Torque Chart.